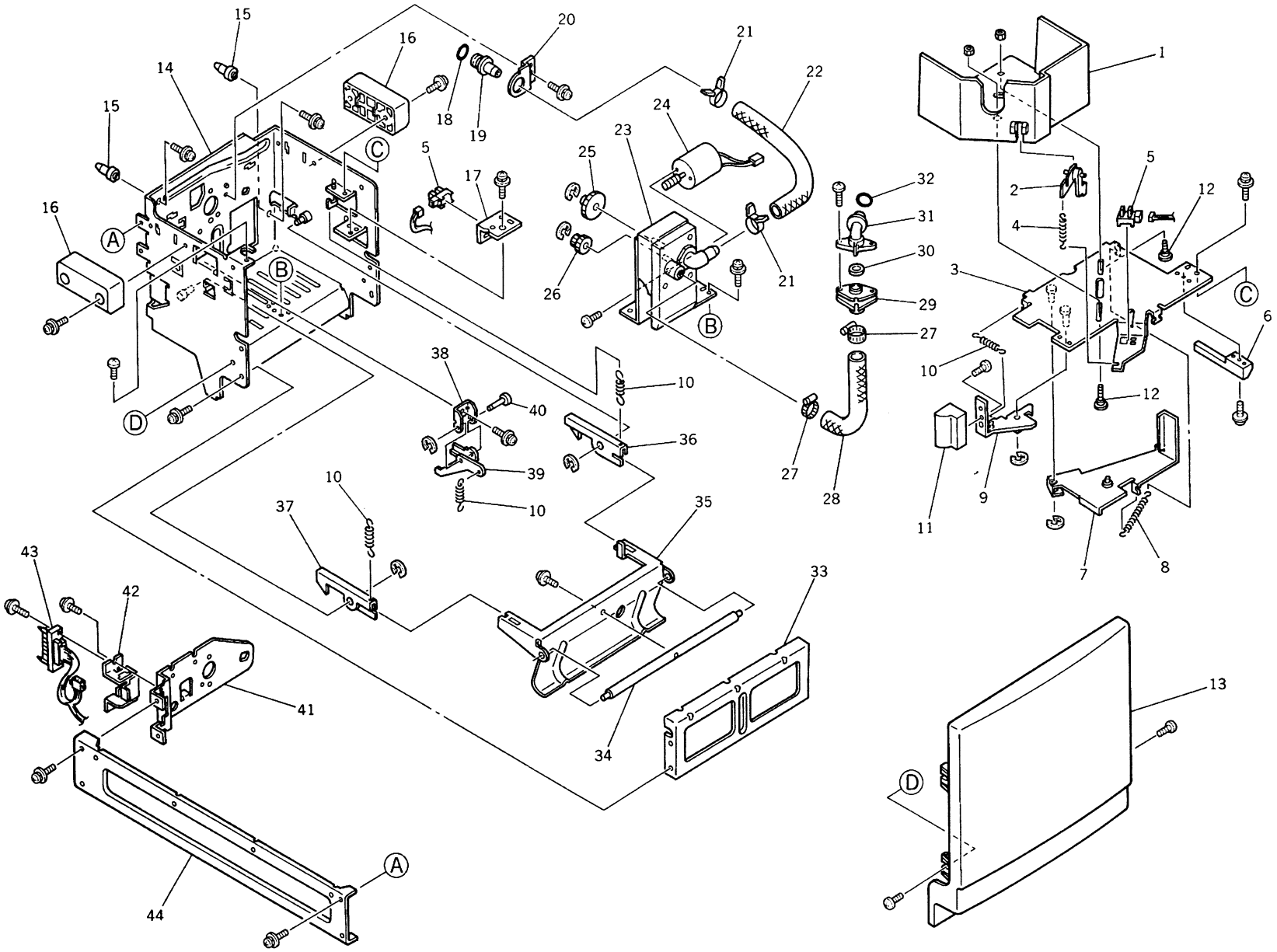
# Fig. 6 DRUM-INK PUMP AREA



| No. | Part No. | Part Name | Q'ty | Remark |
|---|---|---|---|---|
| 1 | 020-12361-400 | Ink Pack Holder | 1 | |
| 2 | 020-12362-300 | Actuator; Ink Pack | 1 | |
| 3 | 020-12351-103 | Holder Table; Ink Pack | 1 | |
| 4 | 020-12367-000 | Spring; Ink Pack Det. | 1 | |
| 5 | 443-32004-007 | Sensor S; GP1A71M1 | 2 | |
| 6 | 020-12363-004 | Set Lever Guide; Pack Holder | 1 | |
| 7 | 020-12355-109 | Set Lever; Pack Holder | 1 | |
| 8 | 020-12365-007 | Set Spring; Pack Holder | 1 | |
| 9 | 020-12358-108 | Release Lever; Pack Holder | 1 | |
| 10 | 020-12435-005 | Spring; 6.95 | 4 | |
| 11 | 020-12359-007 | Release Grip; Pack Holder | 1 | |
| 12 | 635-17613-004 | Stepped Screw; $\phi$ 6 x 1.8; M3 x 4 | 2 | |
| 13 | 020-12451-205 | Drum Cover | 1 | |
| 14 | 020-12448-204 | Front Frame; Drum | 1 | |
| 15 | 020-12420-008 | Guide Pin | 2 | |
| 16 | 020-12442-206 | Side Block | 2 | |
| 17 | 020-12440-009 | Bracket; Drum Set SW | 1 | |
| 18 | 640-60100-126 | O Ring; P10A-2.4 | 1 | |
| 19 | 020-12343-100 | Center Nozzle | 1 | |
| 20 | 020-12344-000 | Set Plate; Center Nozzle | 1 | |
| 21 | 665-02903-005 | Power Band T14 | 2 | |
| 22 | 020-12376-203 | Inking Hose $\phi$ 12 | 1 | |
| | 020-92060-201 | Unit / Ink Pump | | |
| 23 | | *Ink Pump | 1 | |
| 24 | 020-65012-106 | *Inking Motor | 1 | |
| 25 | 612-12306-001 | *Gear; m1 x 32 x 4 | 1 | |
| 26 | 612-81201-009 | *Gear; m0.8 x 26 + m1 x 13 | 1 | |
| 27 | 665-02900-006 | Hose Band | 2 | |
| 28 | 020-12377-200 | Inking Hose $\phi$ 10 | 1 | |
| 29 | 020-12372-208 | Junction Nozzle | 1 | |
| 30 | 020-12375-100 | Filter | 1 | |
| 31 | 020-12371-104 | Ink Suction Nozzle | 1 | |
| 32 | 640-60120-011 | O Ring; P12-2.4 | 1 | |
| 33 | 020-12421-004 | Reinforce Plate; Drum Front Frame | 1 | |
| 34 | 020-12447-100 | Shaft; Drum Grip | 1 | |

| No. | Part No. | Part Name | Q'ty | Remark |
|---|---|---|---|---|
| 35 | 020-12444-004 | Grip; Drum | 1 | |
| 36 | 020-12422-000 | Drum Hook (R) | 1 | |
| 37 | 020-12423-007 | Drum Hook (L) | 1 | |
| 38 | 020-12433-002 | Bracket; Locking Plate; Drum | 1 | |
| 39 | 020-12438-101 | Locking Plate; Drum | 1 | |
| 40 | 020-12434-009 | Shaft; Locking Plate; Drum | 1 | |
| 41 | 020-12416-000 | Rear Frame; Drum | 1 | |
| 42 | 020-12418-003 | Bracket; Drawer Connector | 1 | |
| 43 | 020-55022-405 | Wire Harness; Drum | 1 | |
| 44 | 020-12417-007 | Side Frame; Drum | 1 | |